

TECHNICAL DATA SHEET

TECHNYL A 218 S30 BK 21N

TECHNYL A 218 S30 BK 21N is a Polyamide PA66, reinforced with 30% of glass spheres, Heat stabilised, for injection moulding. This grade offers an excellent combination between thermal and mechanical properties.

General

Feature	Heat-aging stabilized	Low warpage
Polymer type	PA66 (Polyamide 66)	
Processing technology	Injection molding	
Certification	RoHS	EC 1907/2006 (REACH)
Applications	Automotive Applications	
Colors available	Black	Natural
Forms	Pellets	

Product identification

ISO 1043 abbreviation	PA66-GB30
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	Condition	Standard	Unit	Value
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Physical properties

Density		ISO 1183	g/cm ³	1.35
Water absorption	24 hr, 23°C	ISO 62	%	0.75
Molding shrinkage, parallel		ISO 294-4, 2577	%	1.1
Molding shrinkage, normal		ISO 294-4, 2577	%	1.1

Mechanical properties

				dam / cond.*
Tensile modulus	1 mm/min	ISO 527-1/-2	MPa	4500 / 2500
Stress at break		ISO 527-1/-2	MPa	80 / 60
Strain at break		ISO 527-1/-2	%	7 / 10
Flexural modulus, ISO 178	2 mm/min	ISO 178	MPa	3850 / 1900
Charpy impact strength, +23°C	+23°C	ISO 179/1eU	kJ/m ²	25 / -
Charpy notched impact strength, +23°C	+23°C	ISO 179/1eA	kJ/m ²	3.5 / 5
Izod notched impact strength, +23°C	+23°C	ISO 180/1A	kJ/m ²	2.5 / 5

Thermal properties

Melting temperature, 10°C/min		ISO 11357-1	°C	263
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Electrical properties

Volume resistivity		IEC 62631-3-1	ohm.m	5E+012
Surface resistivity		IEC 62631-3-1	ohm	5E+014
Comparative tracking index	Solution A	IEC 60112	V	400
CTI performance level category		Sol A		PLC 1
Dielectric strength	1 mm	IEC 60243-1	kV/mm	30

Burning behaviour

Oxygen index			%	25
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*: conditioned according to ISO 1110

Processing conditions

Drying temperature/time	80 °C
Suggested max moisture	0.2 %
Rear temperature	270 - 280 °C
Middle temperature	275 - 285 °C
Front temperature	280 - 290 °C
Recommended mould temperature	70 - 100 °C

Injection notes

The material is supplied in airtight bags, ready for use. In case that the virgin material has absorbed moisture, it must be dried with a dehumidified air drying equipment, dew point minimum -20°C. Recommended time 2-4h.

Injection advice

For reinforced polyamides, Domo recommends the use of steel with a high content of carbon, and purified for polishing, to avoid or limit the abrasion. For example: X38CrMoV5-1 (EN Norm) - 1.2367 / 1.2343 (DIN Norm) or X160CrMoV12 (EN Norm) - 1.2601 / 1.2379 (DIN Norm). In the case of high requirements on surface quality a mould temperature of up to 120°C can be considered. The processing parameters like processing temperatures are a recommendation and can be adjusted in function of injection machine size, part geometry / design.

Disclaimer

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